



链号 Chain No.	滚子 型式 Roller	节距 Pitch								滚子尺寸 Roller dimension		
		p								d1 max	d7 max	d5 max
GB ISO DIN	type	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
M20	S	40*	50	63	80	100	125	160		25	12.5	32.0
M28		50*	63	80	100	125	160	200		30	15.0	36.0
M40		63	80	100	125	160	200	250		36	18.0	42.0
M56		63*	80	100	125	160	200	250		42	21.0	50.0
M80	F	80	100	125	160	200	250	315		50	25.0	60.0
M112		80*	100	125	160	200	250	315		60	30.0	70.0
M160	P	100*	125	160	200	250	315	400	400	70	36.0	85.0
M224	F	125*	160	200	250	315	400	500	500	85	42.0	100.0
M315	C	160*	200	250	315	400	500	630	630	100	50.0	120.0
M450	G	200	250	315	400	500	630	800		120	60.0	140.0

链号 Chain No.	套筒直径 Bush diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Ultimate tensile strength
GB ISO DIN	d4 max	b1 min	d2 max	L max	h2 max	T	Fu min
	mm	mm	mm	mm	mm	mm	kN/lb
M20	9.0	16.0	6.0	35.0	19.0	2.5	20.0/4545
M28	10.0	18.0	7.0	40.0	21.0	3.0	28.0/6364
M40	12.5	20.0	8.5	45.0	26.0	3.5	40.0/9091
M56	15.0	24.0	10.0	52.0	31.0	4.0	56.0/12727
M80	18.0	28.0	12.0	62.0	36.0	5.0	80.0/18182
M112	21.0	32.0	15.0	73.0	41.0	6.0	112.0/25454
M160	25.0	37.0	18.0	85.0	51.0	7.0	160.0/36364
M224	30.0	43.0	21.0	98.0	62.0	8.0	224.0/50909
M315	36.0	48.0	25.0	112.0	72.0	10.0	315.0/71591
M450	42.0	56.0	30.0	135.0	82.0	12.0	450.0/102272

* 这些节距仅适用于套筒和小滚子链。

* These pitches are for bush and small roller chains only.